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Service Production Part Approval Process (Service PPAP) is a supplement to Production Part Approval Process (PPAP) 4th edition. This document identifies PPAP requirements for all service parts.

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These requirements are intended to be clarifications to the PPAP process for service parts and not additional requirements.

(PPAP) Production Part Approval Process | AIAG

4th. Production Part Approval Process
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Service PPAP 1st Edition - October 17, 2016; FCA Italy SpA. FCA EMEA/LATAM Regions Customer Specific Requirements for IATF 16949:2016 - March 29, 2019; Minimum Automotive Quality Management System Requirements for Sub-Tier Suppliers for IATF 16949 - September 2017

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Measurement Systems Analysis (MSA),
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