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Model 250-B17 series, -C18 series and -C20 series - per corresponding Allison Gas Turbine Operations and Maintenance Manual. Model 250-C28 series - Per Allison CSL 2005 . Model 250-C30 series - per Allison CSL 3005 . Effective Date: DCA/AL250/19 - 20 July 1977 DCA/AL250/19A - 23 October 1987 . DCA/AL250/20 Compressor Bleed Valve - Modification

### Airworthiness Directive Schedule

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### **24/7 AOG Support for Rolls-Royce (Allison) Model 250 ...**

To split a Allison 250 C20 gearbox, the gearbox cover or aft portion is lifted off of the housing or front half. Place the gearbox on a flat, clean work bench with a lot of room.

### **Common maintenance events on the Allison 250 C20 ...**

Originally developed as the T63 to meet a US Army requirement for a 250 shp turboshaft, the Series I M250 has spawned an entire family of small turbine engines. A program of continuous development has resulted in today's range of Series II and Series IV engines, which power many of the world's most popular helicopters.

### **M250 turboshaft - Rolls-Royce**

The Allison Model 250, now known as the Rolls-Royce M250, (US military designations T63 and T703) is a highly successful turboshaft engine family, originally developed by the Allison Engine Company in the early 1960s. The Model 250 has been produced by Rolls-Royce since it acquired Allison in 1995.

### **Allison Model 250 - Wikipedia**

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